Claims

1. An alkali-free aluminoborosilicate glass comprising by weight % based on oxide,

\mathtt{SiO}_2	> 58 - 65,
B ₂ O ₃	> 6 - 11.5,
Al ₂ O ₃	> 14 - 20,
MgO	> 3 - 6,
CaO	> 4.5 - 10,
SrO	0 - 1.5,
BaO	> 1.5 - 6,
with SrO + BaO	> 3, and
ZnO	0 - < 2.

2. An alkali-free aluminoborosilicate glass comprising by weight % based on oxide,

SiO_2	> 58 - 65,
B_2O_3	> 6 - 11.5,
Al_2O_3	> 14 - 20,
MgO	> 3 - 6,
CaO	> 4.5 - 10,
SrO	0 - < 4,
BaO	> 2.5 - 6,
with SrO + BaO	> 3, and
ZnO	0 - 0.5.

- 3. An aluminoborosilicate glass according to Claim 1, comprising at most 5% by weight MgO based on oxide.
- 4. An aluminoborosilicate glass according to Claim 1, comprising at least 60% by weight SiO_2 based on oxide.
- 5. An aluminoborosilicate glass according to Claim 1, comprising more than 11% by weight MgO, CaO, SrO and BaO together based on oxide.

6. An aluminoborosilicate glass according to Claim 1, further comprising by weight % based on oxide,

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ZrO_2
                                                  0 - 2,
TiO_2
                                                  0 - 2,
With ZrO_2 + TiO_2
                                                 0 - 2,
As_2O_3
                                                0 - 1.5,
Sb_2O_3
                                                0 - 1.5,
SnO_2
                                                0 - 1.5,
                                                0 - 1.5,
CeO<sub>2</sub>
Cl^{-}
                                                0 - 1.5,
F^-
                                                0 - 1.5,
SO<sub>4</sub><sup>2-</sup>
                                              0 - 1.5, and
Wherein As_2O_3 + Sb_2O_3 + SnO_2 +
CeO_2 + Cl^- + F^- + SO_4^{2-}
                                                0 - 1.5.
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- 7. An aluminoborosilicate glass according to Claim 1, which is free or essentially free of arsenic oxide and antimony oxide.
- 8. An aluminoborosilicate glass according to claim 1, having a ratio of MgO/CaO by weight of less than 1.
- 9. An aluminoborosilicate glass according to claim 1, having a ratio of MgO/CaO by weight of less than 0.7.
- 10. An aluminoborosilicate glass according to claim 1, comprising at least 5% by weight CaO based on oxide.
- 11. An aluminoborosilicate glass according to claim 1, comprising > 7 to \leq 11% by weight B_2O_3 based on oxide.
 - 12. An aluminoborosilicate glass according to

claim 1, comprising > 2.5% to \leq 5% by weight BaO based on oxide.

- 13. An aluminoborosilicate glass according to claim 1, comprising more than 3% by weight SrO and BaO together based on oxide.
- 14. An aluminoborosilicate glass according to claim 1, comprising up to 0.5% by weight ZnO based on oxide.
- 15. An aluminoborosilicate glass according to claim 1, comprising up to 1.5% by weight ZnO based on oxide.
- 16. An aluminoborosilicate glass according to claim 1, further comprising idependently of one another at most 0.5% $\rm ZrO_2$ and $\rm TiO_2$ each by weight based on oxide.
- 17. An aluminoborosilicate glass according to Claim 2, comprising at most 5% by weight MgO based on oxide.
- 18. An aluminoborosilicate glass according to Claim 2, comprising at least 60% by weight SiO_2 based on oxide.
- 19. An aluminoborosilicate glass according to Claim 2, comprising more than 11% by weight based on oxide MgO, CaO, SrO and BaO is greater together.
- 20. An aluminoborosilicate glass according to Claim 2, further comprising by weight % based on oxide,

 ZrO_2

0 - 2,

 ${\tt TiO_2}$

0 - 2,

with $ZrO_2 + TiO_2$

0 - 2,

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As<sub>2</sub>O<sub>3</sub>
                                                   0 - 1.5,
Sb_2O_3
                                                   0 - 1.5,
SnO_2
                                                   0 - 1.5,
CeO_2
                                                   0 - 1.5,
Cl^{-}
                                                   0 - 1.5,
F^{-}
                                                   0 - 1.5,
SO_{\lambda}^{2}
                                                0 - 1.5, and
Wherein As_2O_3 + Sb_2O_3 + SnO_2 +
CeO_2 + Cl^- + F^- + SO_4^{2-}
                                                   0 - 1.5.
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- 21. An aluminoborosilicate glass according to Claim 2, which is free or essentially free of arsenic oxide and antimony oxide.
- 22. An aluminoborosilicate glass according to claim 2, having a ratio of MgO/CaO by weight of less than 1.
- 23. An aluminoborosilicate glass according to claim 2, having a ratio of MgO/CaO by weight of less than 0.7.
- 24. An aluminoborosilicate glass according to claim 2, comprising at least 5% by weight CaO based on oxide.
- 25. An aluminoborosilicate glass according to claim 2, comprising > 7 to \leq 11% by weight B₂O₃ based on oxide.
- 26. An aluminoborosilicate glass according to claim 2, comprising > 2.5% to \leq 5% by weight BaO based on oxide.
- 27. An aluminoborosilicate glass according to claim 2, comprising more than 3% by weight SrO and BaO together based on oxide.

- 28. An aluminoborosilicate glass according to claim 2, comprising up to 0.5% by weight ZnO based on oxide.
- 29. An aluminoborosilicate glass according to claim 2, comprising up to 1.5% by weight ZnO based on oxide.
- 30. An aluminoborosilicate glass according to claim 2, further comprising idependently of one another at most 0.5% $\rm ZrO_2$ and $\rm TiO_2$ each by weight based on oxide.
- 31. An aluminosilicate glass according to claim 2, comprising up to 3% by weight SrO based on oxide.
- 32. A substrate glass in thin-film photovoltaics or a display comprising an alkali-free aluminoborosilicate glass according to claim 1.
- 33. A TFT display or a thin-film solar cell comprising an alkali-free aluminoborosilicate glass according to claim 1.
- 34. A substrate glass in thin-film photovoltaics or a display comprising an alkali-free aluminoborosilicate glass according to claim 2.
- 35. A TFT display or a thin-film solar cell comprising an alkali-free aluminoborosilicate glass according to claim 2.
- 36. An alkali-free aluminoborosilicate glass comprising less than 1500 ppm alkali metal oxides and comprising by weight % based on oxide,

 SiO_2 > 58 - 65,

B_2O_3	> 6 - 11.5,
Al_2O_3	> 14 - 20,
MgO	> 3 - 6,
CaO	> 4.5 - 10,
SrO	0 - 1.5,
BaO	> 1.5 - 6,
with SrO + BaO	> 3, and
ZnO	0 - < 2.

37. An alkali-free aluminoborosilicate glass comprising less than 1500 ppm alkali metal oxides and comprising by weight % based on oxide,

SiO_2	> 58 - 65,
B_2O_3	> 6 - 11.5,
Al_2O_3	> 14 - 20,
MgO	> 3 - 6,
CaO	> 4.5 - 10,
SrO	0 - < 4,
BaO	> 2.5 - 6,
with SrO + BaO	> 3, and
ZnO	0 - 0.5.